

Amendments to the Specification

Please replace the paragraph beginning after the heading "Brief Description of the Drawings" on page 2, line 22, with the following amended paragraph:

Other objects and advantages of the invention will become apparent upon reading the following detailed description in conjunction with the drawings in which:

FIG. 1 is a perspective view of an extrusion die constructed in accordance with the principles of the present invention;

FIG. 2 is an enlarged end view of the extrusion die illustrated in FIG. 1;

FIG. 3 is a view similar to FIG. 1 ~~with the shaper inserts removed~~; and

FIG. 4 is an enlarged cross sectional view of the extrusion die taken along line 4-4 in FIG. 1.